

OPS INGERSOLL OPS 550

Kind : Vertical machining center
Brand : OPS INGERSOLL
Model : OPS 550
Year : 2007
Serial Nr: 655043
Stock Nr : 9527



TECHNICAL DETAILS

- Number of axes : 5
- MILLING SPINDLE
 - Tool holder type : HSK32
 - Spindle power : 17 [kW]
 - Spindle speeds : 30-42000 [rpm]
- LINEAR AXES
 - Travels on X/Y/Z axes : 550/400/400 [mm]
 - Rapid traverses rates (X/Y/Z) : 30 [m/min]
- A ROTARY AXIS
 - Travel : 120 [°] (+/-)
 - Indexing precision : 0.0001 [°]
- B ROTARY AXIS
 - Travel : 360 [°]
 - Indexing precision : 0.0001 [°]
- TOOL CHANGER
 - Auto. Tool Changer type : Umbrella
 - Tool magazine capacity : 32
- TABLE
 - Table dimensions : 450 [mm]
 - Maximum weight upon table : 500 [kg]
- POWER SUPPLY
 - Supply voltage : 400 [V]
- WEIGHT & DIMENSIONS
 - Machine floor space : 1900X2580 [mm]

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- Machine height : 2260 [mm]

- Machine weight : 7200 [kg]

MACHINE HOURS

- Number of hours under power : 12558 [h]

EQUIPMENT

- CNC : INGERSOLL ANDRONIC

- Interface : Ethernet / RS232 / USB / PCMCIA

- Interactive programming

- Electronic handwheel

- Linear scales : X x Y x Z

- 3 colors status lamp

- Micro-lubrication coolant

- Spindle cooling unit

- Tool probe : BLUM