

## BROTHER TC22B

**Kind :** Vertical machining center  
**Brand :** BROTHER  
**Model :** TC22B  
**Year :** 2006  
**Serial Nr:** 111248  
**Stock Nr :** 9550



### TECHNICAL DETAILS

- Number of axes	: 3
<b>MILLING SPINDLE</b>	
- Tool holder type	: BT30
- Spindle speeds	: 12000 [rpm]
<b>LINEAR AXES</b>	
- Travels on X/Y/Z axes	: 500/450/410 [mm]
- Rapid traverses rates (X/Y/Z)	: 70 [m/min]
<b>TOOL CHANGER</b>	
- Auto. Tool Changer type	: Loading arm
- Tool magazine capacity	: 27
<b>TABLE</b>	
- Table dimensions	: 650 X 400 [mm]
- Maximum weight upon table	: 200 [kg]
<b>POWER SUPPLY</b>	
- Supply voltage	: 400 [V]
- Total installed power	: 11 [kW]
<b>WEIGHT &amp; DIMENSIONS</b>	
- Machine floor space	: 1496 X 3102 [mm]
- Machine height	: 2274 [mm]
- Machine weight	: 2300 [kg]
<b>MACHINE HOURS</b>	
- Number of hours under power	: 74311 [h]
- Number of working hours	: 61115 [h]

### EQUIPMENT

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- CNC : BROTHER CNC B00
- Interface : Ethernet / RS232
- Interactive programming
- Electronic handwheel
- Rigid tapping
- Coolant tank
- Oil mist extractor : LOSMA
- Tool probe
- Electric transformer
- Tool-holders : 30