

## TORNOS DECO 2000/20

**Kind :** Swiss-type cnc lathe  
**Brand :** TORNOS  
**Model :** DECO 2000/20  
**Year :** 1999  
**Serial Nr:** T63086  
**Stock Nr :** 9187



This machine worked only with straight oil

### TECHNICAL DETAILS

- Number of axes : 10
- Number of spindles : 2
- MAIN SPINDLE
- Max. bar diameter : 25,4 [mm]
- Max. machining length : 200 [mm]
- Spindle speeds : 10.000 [rpm]
- C axis indexing precision : 0,1 [°]
- COUNTER-SPINDLE
- Max. bar diameter : 20 [mm]
- Spindle speeds : 10.000 [rpm]
- Spindle power : 3.7 [kW]
- C axis indexing precision : 0,1 [°]
- Number of guide bush holders : 2
- GUIDE BUSH HOLDER 1
- Number of positions : 5
- GUIDE BUSH HOLDER 2
- Number of positions : 5
- Number of motorized positions : 4
- Live tools speed : 8.000 [rpm]
- END ATTACHMENT
- Number of positions : 4
- Number of motorized positions : 4

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- Live tools speed : 6.000 [rpm]

**SECONDARY OPERATION**

- Number of positions : 7

- Number of motorized positions : 3

- Live tools speed : 8.000 [rpm]

**POWER SUPPLY**

- Supply voltage : 400 [V]

- Total installed power : 13 [kVA]

**WEIGHT & DIMENSIONS**

- Machine floor space : 2.270 x 1.650 [mm]

- Machine height : 2.200 [mm]

- Machine weight : 3.500 [kg]

**MACHINE HOURS**

- Number of working hours : 40.236 [h]

**EQUIPMENT**

- CNC : Fanuc PNC DECO

- Rotating tool motor on : S2, S3, S5 vertical + horizontal

- Rotating guide bush

- Parts catcher

- Chips conveyor : SERMETO

- Coolant tank

\* with cooling unit for coolant : TERMOGAMMA

\* with high-pressure pump

- Bar loader : TORNOS ROBOBAR SFF 226 (capacity 4m)

- Number of rotary tool holders : 4

- Number of turning tool holders : 7

- Number of fixed drillers : 4