

## HANWHA STL 32 H

**Kind :** Swiss-type cnc lathe  
**Brand :** HANWHA  
**Model :** STL 32 H  
**Year :** 2006  
**Serial Nr:** ST-32-BB-0026  
**Stock Nr :** 9019



### TECHNICAL DETAILS

- Number of axes	: 11
- Number of spindles	: 2
<b>MAIN SPINDLE</b>	
- Max. bar diameter	: 32 [mm]
- Max. machining length	: 109 [mm]
- Travel	: 320 [mm]
- Spindle speeds	: 8000 [rpm]
- Spindle power	: 8 [kW]
- C axis indexing precision	: 0.001 [°]
<b>COUNTER-SPINDLE</b>	
- Max. bar diameter	: 32 [mm]
- Spindle speeds	: 8000 [rpm]
- Spindle power	: 8 [kW]
- C axis indexing precision	: 0.001 [°]
- Number of turrets	: 1
<b>LOWER TURRET</b>	
- Number of positions	: 10
- Number of motorized positions	: 10
- X/Z stroke	: 115/120 [mm]
- Y stroke	: 100 [mm]
- Live tools speed	: 6000 [rpm]
- Live tools power	: 1 [kW]
- Number of guide bush holders	: 1
<b>GUIDE BUSH HOLDER 1</b>	

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- Number of positions : 9
- Number of motorized positions : 4
- Live tools speed : 6000 [rpm]

**SECONDARY OPERATION**

- Number of positions : 4

**POWER SUPPLY**

- Supply voltage : 400 [V]
- Total installed power : 40 [kW]

**WEIGHT & DIMENSIONS**

- Machine floor space : 3600 X 2200 [mm]
- Machine height : 1780 [mm]
- Machine weight : 4600 [kg]

**EQUIPMENT**

- CNC : Siemens 840 D
- 3 colors status lamp
- Rotating guide bush
- Parts catcher
- Parts conveying strip
- Ejection of workpiece
- Chips conveyor
- Coolant tank
- \* with high-pressure pump
- \* with cooling unit for coolant
- Bar loader : LNS HYDROBAR MINISPRINT
- Oil mist extractor : DONALDSON
- Cooling unit
- Fire extinguisher \*
- Electric transformer
- Long part device
- Number of turning tool holders : 10